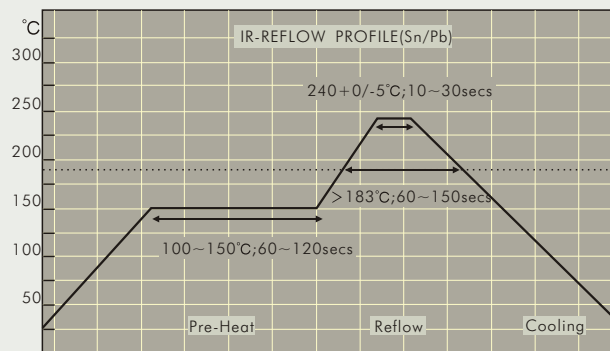


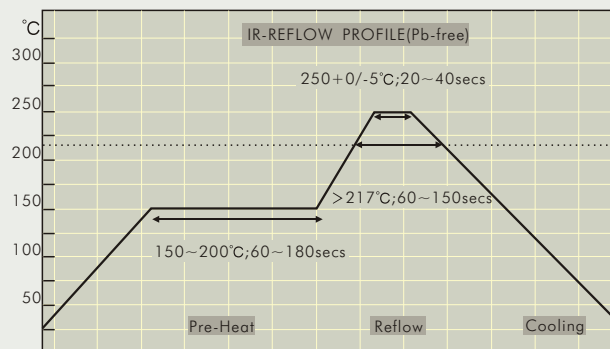
Soldering Recommendation

TYPICAL SOLDERING PROFILE

(1)COMPOSTAR's REFLOWPROFILE FOR Sn/Pb:

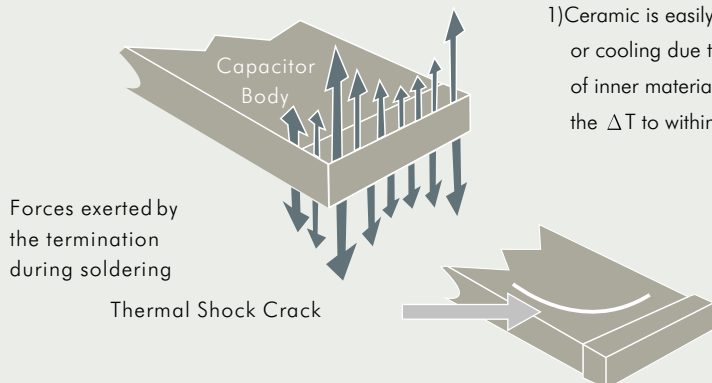


COMPOSTAR's REFLOWPROFILE FOR LEAD FREE:



THERMAL SHOCK

Thermal Shock Cracks



1)Ceramic is easily damaged from rapid heat-up or cooling due to its thermal expansion of varieties of inner material. It is highly recommended to limit the ΔT to within 100°C when possible.